

NOTES:

1. 1st SUFFIX "X" INDICATES MATERIAL & COLOR:

24 - CLEAR POLYCARBONATE 50 - CLEAR COPOLYESTER

2nd SUFFIX "X" INDICATES THREAD CONFIGURATION.

NONE - STANDARD THREAD FT - FULL THREAD

2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
DIMENSIONS IN PARENTHESES ARE REFERENCE ONLY.
ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN METRIC BELOW.

3. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.

POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES,BUBBLES,SPOTS,OR STAINS: 0.3mm² MAX. OR, NO MORE THAN 3 PER PART.

	DRAWN BY DMC		^{ATE} 10/30/14							
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PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE DIMENSIONS ARE IN I TOLERANCES:				В	RAWING NO	° C2456240	XX	REV E	
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005				SCALE 2:1	DO N	OT SCALE DRAWING	SHEET 10)F 2	

C2456240XX E Manufacturing Drawing

BILL OF MATERIAL:

1ST SUFFIX	2nd SUFFIX	LUER BODY	Y CONNECTOR	STEM
24	FT OR NONE	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
50	FT OR NONE	CLEAR EASTAR COPOLYESTER MN004	CLEAR EASTAR COPOLYESTER MN004	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

	DRAWN BY DMC	DATE 10/30/14		<u> </u>	–	_	_
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